OPERATION AND MAINTENANCE MANUAL

MAC QM MOTORS

VASCAT

www.vascat.com

CONTENTS

1. LEGAL NOTES AND SAFETY INSTRUCTIONS

1.1 Justification

VASCAT motors contain low-voltage parts and rotating elements that make them hazardous; they also contain hot surfaces. Users must take notice of all the hazard warning signs described in this manual (see Section 1.3).

All tasks related to the transport, connection, commissioning and maintenance must be performed by responsible, skilled personnel (in accordance with the EN 50110-1 (VDE 0105-100) and IEC 60364 standards). Inappropriate procedures may cause serious personal injury and material damages.

VASCAT motors may only be used for the purposes specified in Section 1.4.

Furthermore, the site conditions must meet all the requirements given on the motor nameplate and in this document.

1.2 Target readership and purpose

The purpose of the operation manual is to provide all the information required for the appropriate mounting, commissioning and maintenance of the MAC QM motors and avoid hazards that may cause severe injury. The manual is targeted for any person or individual who handles or is responsible for operation of the motors dealt with in the manual.

All the individuals working with MAC QM three-phase motors must have this manual at their disposal and they must follow the relevant instructions and indications.

The operation and maintenance instructions must be read carefully before operating the machine. This will guarantee proper operation free from hazards and complications and will extend the service life of the machine.

These service instructions provide a description of the machine and information for its proper handling and operation from delivery to the end of its service life.

This manual must always be complete and perfectly legible.

1.3 Hazards and warning signs

The manual contains the information required for personnel safety and the prevention of material damages. All information related to personnel safety is highlighted in *general with a warning triangle; however, the hints (to avoid only material damages) are not. Depending on the hazard level, the signs indicate hazards from major to minor as follows:*

 **DANGER**
If no appropriate measures are taken, the result will be death or severe injury.

 **WARNING**
If no preventive measures are adopted, the result may be death or severe injury.

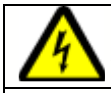
 **CAUTION**
If no appropriate measures are taken, the result may be severe injury.

PRECAUTION
If no appropriate measures are taken, the result may be material damages.

NB
The result may be an unwanted condition or situation if the corresponding safety instruction is not observed.

If several hazard levels are present at the same time, the most stringent instruction for each case will apply. If a safety instruction with a warning triangle warns of personal injury, the same instruction may also contain a warning of possible material damages.

Signs indicating the type of danger Warning or Caution in the manual that may be used together with the pictograms above are as follows:

 **VOLTAGE**
Indicates the presence of voltage on connection terminals or live parts.

 **HOT SURFACE**
Indicates the possibility of the contact surface having an extremely hot temperature with the consequent risk of burns.

 **MOVING ROTATING PARTS**
Indicates the possibility of injury and trauma caused by contact with shafts and other rotating parts.

1.4 Intended use

WARNING

VASCAT motors have been designed for industry plants. They comply with the requirements of the harmonized standards of the EN 60034 series.

Such pieces of equipment are devices designed to be mounted in machines in accordance with the current Machinery Directive. Commissioning is not allowed until the product is checked and found to be compliant with said Directive (please see, among others, the EN 60204-1 standard).

VASCAT MAC QM motors must be used only for the applications provided in the catalogues and the related technical documentation.

If third-party products and parts are used, they must be previously approved by VASCAT.

Proper and safe operation of the products requires their proper transportation, storage, installation, mounting, assembly, operation and maintenance.

Allowed ambient conditions must be observed. The use of MAC QM motors in hazardous areas is strictly prohibited unless they have been designed specifically for said circumstance, in which case the indications and warnings given in the related documentation must be observed.

1.5 Skilled personnel

WARNING

VASCAT motors must be installed and operated in accordance with the specifications given in this document. Only skilled personnel in the context of the manual, i.e., individuals who have the required technical knowledge and skills for handling, commissioning and starting the motors according to safety standards, shall be allowed to operate the motors.

Skilled personnel refer to those individuals who can recognize the risks related to their field of activity and avoiding the related hazards.

1.6 Disclaimer

The indications given in the manual describe the product features, but no warranty is implied.

VASCAT declines all liability for damages and operating faults caused by the following:

- Failure to follow the operating instructions.
- Damages caused by inappropriate motor handling.
- Changes made to motors without prior authorization.
- Operating errors.
- Carrying out inappropriate work on and with the motors.

The indications that refer to procedures and the connection details provided in the manual must be considered only as proposals and whether they are applicable must be studied for each case. VASCAT does not guarantee their appropriateness in any case.

The data given in this manual is reviewed regularly and subsequent editions are published when corrections are necessary.

1.7 Scope of the documentation and external references

The manual contains all the information required for the correct handling, installation (electrical and mechanical), commissioning and subsequent maintenance of MAC QM series motors, together with the accessories required for proper operation.

It also describes the safety instructions to guarantee that no personal injuries or material damages will be caused during the entire process.

If the motor design includes any specific features (considered as non-standard), additional documentation may be necessary. In those cases, the customer must check with VASCAT to make sure that he has all the relevant information.

This document provides no information about the technical data sheets or the specific technical data of the various MAC QM models or their characteristic curve.

To obtain said information, please log on to the VASCAT website at http://www.vascat.com.

2. DECLARATIONS OF CONFORMITY

VASCAT	EU CONFORMITY DECLARATION MAC QM 315 MOTORS

EU CONFORMITY DECLARATION

CE

The company VASCAT S.A., with registered offices in C/ Esquirol s/n - 08570 Torelló-SPAIN

DECLARES

The motors of the MAC QM 315 series comply with the basic requirements set forth in the following Directives:

2014/35/UE – Low Voltage Directive
2006/42/CE – Machinery Directive (*)
2014/30/UE – Electromagnetic Compatibility Directive (**)
93/68/CEE – CE Marking Directive

(*) Although they are not in the scope of Machinery Directive. MAC QM 315 series fulfill the health and safety requirements as machinery components.
(**) MAC QM 315 motor series are not considered as devices in the sense of the EMC directive

These motors have been manufactured in compliance with the following standards:

- UNE-EN 60034-1
- UNE-EN 60034-5
- UNE-EN 60034-6
- UNE-EN 60034-8
- UNE-EN 60034-9
- TS 60034-25
- UNE-EN 60034-14
- UNE-EN 60204-1

In consequence to the above-mentioned standards, this declaration will no longer be valid when changes are made without our prior consent.

The product traceability is made through the serial number marked in the motor nameplate.

The specified product shall be installed as a part of a machine only. Commissioning of the product is not allowed until it has not been checked that the end-product complies with above mentioned operation standards.

Torelló, 5th November 2021.

Josep Torras Homs
General Manager
VASCAT S.A.

VASCAT *Departament de R+D*	DECLARACIÓN DE CONFORMIDAD CON LAS DIRECTIVAS 2015/863/UE RoHS, 2012/19/UE WEEE Y REGLAMENTOS 1907/2006/UE Y 2019/1148/UE REACH *DECLARATION OF COMPLIANCE WITH THE EUROPEAN DIRECTIVES 2015/863/EU, 2012/19/EU WEEE AND REGULATIONS 1907/2006/CE AND 2019/1148/EU REACH*	Página 1/1 Fecha 01/09/20

Torelló, 01 de Septiembre de 2020

La firma VASCAT, S.A. con domicilio en C/ Esquirol s/n - 08570 Torelló

DECLARA

Que los productos fabricados por VASCAT,S.A. –Motores eléctricos de CC o CA para aplicaciones de velocidad variable - así como sus accesorios standard –Electroventiladores, Dinamos tacométricas, encóderes y frenos- , son conformes a la **Directiva Europea 2015/863/UE sobre restricciones a la utilización de determinadas sustancias peligrosas en aparatos eléctricos y electrónicos,** la **Directiva Europea 2012/19/UE sobre residuos de aparatos eléctricos y electrónicos** en lo concerniente al contenido en Plomo(Pb), Mercurio(Hg), Cadmio(Cd), Cromo Hexavalente (Cr 6+), Polibromobifenilos (PBB) y Polibromodifeniléteres (PBDE) y a los **Reglamentos Europeos 1907/2006/CE 2019/1148/UE relativo al uso de sustancias SVHC en cantidades no superiores al 0.1% (REACH) en todo su proceso de fabricación aun siendo usuarios intermedios y no estando sujetos al registro**.

Torelló, September 1st 2020

VASCAT, S.A. with address in C/ Esquirol s/n - 08570 Torelló

DECLARE

That the products manufactured by VASCAT,S.A. –Electric DC and AC motors for variable speed operation- and their standard accessories – Electric blowers, tachodinamos, encoders and brakes -, are in compliance with ***European Directives 2015/863/EU about Restrictions of hazardous substances in waste from electrical and electronic equipment – RoHS,*** *the* ***European Directives 2012/19/EU about waste of electrical and electronic equipment – WEEE –*** *as related to the content of Lead(Pb), Mercury(Hg), Cadmium(Cd), Hexavalent Chromium (Cr 6+), Polybrominated biphenyls(PBB) and Polybrominated Diphenilethers (PBDE) and the* ***European Regulations 1907/2006/CE and 2019/1148/EU about SVHC substances in quantity not higher 0.1% (REACH) throughout its manufacturer process although being downstream user which are not summited to registration activity***.

Josep Torras Homs
Firmado digitalmente por Josep Torras Homs
Fecha: 2020.09.01 17:31:13 +02'00'

Gerente / *General Manager*
VASCAT, S.A.

3. PRODUCT DESCRIPTION

VASCAT MAC QM motors are asynchronous AC electrical machines with a squirrel-cage rotor, square laminated steel frame and forced cooling. They have been specially designed to operate in high-dynamics applications that require speed variation. They must be powered exclusively by frequency converters.

3.1 General information

The following table shows the standard technical specifications of the MAC QM series:

Technical specifications	Description
Motor type	*Three-phase asynchronous motor with squirrel-cage rotor*
Frame sizes (Shaft heights)	*315 mm*
No. of poles	*Frames 315 mm: 6 poles (10 poles optionally)*
Protection rating (According to the IEC/EN 60034-5 standard)	*IP23*
Type of cooling (According to the IEC/EN 60034-6 standard)	*IC17*
Power-supply voltage	*Up to 500 VAC (other voltages on request)*
Motor connection	*Flying leads; 2 meters of high flexible cable (type PUR-HF)*
Insulation class (According to the IEC/EN 60034-1 standard)	*Materials Class H - Operating temperature Class F*
Mounting type (According to the IEC/EN 60034-7 standard)	*IM 6811 trunnion mounting (other mounting types are optional)*
Thermal protection (According to the IEC/EN 60034-11 standard)	*PTC155 probe on stator winding (other sensors optional)*
Installation altitude (According to the IEC/EN 60034-1 standard)	*<1000 m above sea level*
Operating temperature (According to the IEC/EN 60034-1 standard)	*0 to +40ºC (other ranges under request)*
Vibration level (According to the IEC/EN 60034-14 standard)	*Class B*
Shaft and flange types (According to the IEC/EN 60072-1 standard)	*Double-ended solid plain shaft*
Efficiency class (According to the IEC/EN 60034-30 standard)	*Out of the standard scope due to its design for IC17 cooling method*
Bearings	*Deep grove ball bearings (other types optional)*
Paint	*Epoxy RAL 7035 light grey (other types optional)*
Sense of rotation	*Clockwise looking from the nearest side to the cable outlet*

Table 1: General specifications of MAC-Q motors

On many occasions, VASCAT, S.A. adapts its motors to the specific requirements of each customer/application. Therefore, the above table must be understood as a general reference only. The exact specifications of each motor can be found on the corresponding technical data sheet and the additional documentation provided to the customer (where applicable).

3.2 Reference standards

The MAC QM motors are designed and manufactured according to the Low Voltage Directive 2014/35/UE, and they have been designed for their use in industrial applications as an incomplete machine or as a machine component as provided for in the 2006/42/CE Machinery Directive.

The following table summarizes the main reference technical standards that have been considered for the design of these motors:

Standard	Description
IEC/EN 60034-1	*Rating and performance*
IEC/EN 60034-2	*Standard methods for determining losses*
IEC/EN 60034-5	*Degrees of protection*
IEC/EN 60034-6	*Cooling*
IEC/EN 60034-7	*Classification of construction types*
IEC/EN 60034-8	*Terminal markings and direction of rotation*
IEC/EN 60034-9	*Noise limits*
IEC/EN 60034-11	*Thermal protection*
IEC/EN 60034-14	*Mechanical vibration levels*
IEC/EN 60034-18	*Functional evaluation of insulation systems*
IEC/EN 60034-25	*Guidance for the design and performance of AC motors specifically designed for converter supply*
IEC/EN 60034-30	*Efficiency classes of variable speed AC motors*
IEC/EN 60072-1	*Power series and dimensions of rotating electrical machines*

Table 2: Reference standards

In accordance with the current Machinery Directive, the commissioning of these motors is prohibited in the European Union until conformity of the installation has been confirmed in which the machine is to be installed (see EN 60204-1). If the electrical machine is to be used outside the European Union, the specific laws of the country in which it is located will apply. Furthermore, safety standards, local installation and industry-specific standards must be applied.

The data given in all the documentation provided by VASCAT includes tolerances in accordance with the IEC/EN 60034-1 standard and they are based on test procedures as provided in the IEC 60034-2 standard. The table shows the tolerances for some of the most relevant parameters:

Efficiency	Power factor	Slip	Inertia	Noise level	Torque	Speed	Power
-15% (1-η)	*-1/6 (1-cos φ)*	*+/-20%*	*+/-10%*	*+3dB*	*-7%*	*+/-2%*	*-5%*

Table 3: Tolerances

3.3 Definitions

3.3.1 Duty

Three-phase induction motors are usually designed to deliver their rated power in continuous service with no overheating problems. However, most motors operate under a non-continuous type of service. Some motors are switched on for a few moments only, others work all day, but they only charge up briefly, etc. The EN 60034-1 standard defines 10 main service types and those summarized in the table below apply to MAC QM motors:

Duty	Description	Definition
S1	*Continuous duty*	*Operation under constant load, for time duration enough to reach thermal balance.*
S2	*Short-time duty*	*Operation under constant load, for a period shorter than required to reach thermal balance, followed by a standby period that is sufficient to cool down to ambient temperature.*
S3	*Intermittent periodic duty*	*A series of identical duty cycles consisting of a constant-load period followed by a stillstand period.*
S5	*Temporary intermittent duty with starting and electric braking*	*A series of identical duty cycles consisting of a start period, a constant-load period and an electric braking period, followed by a stillstand period.*
S6	*Continuous operation periodic duty under intermittent load*	*A series of identical duty cycles consisting of a constant-load period followed by a no-load operation period.*
S7	*Continuous operation periodic duty under intermittent load with electric braking*	*A series of identical duty cycles consisting of a start period, a constant-load period, a no-load period and an electric braking period.*

Table 4: Duty types

3.3.2 Types of construction

The following are some of the mounting types applicable to the MAC QM motors, labelled in accordance with the IEC/EN 60034/7 standard.

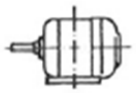
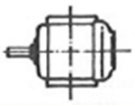
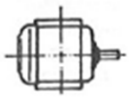
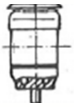
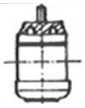
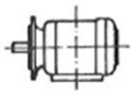
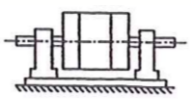
Type of construction	Enclosure	Mounting	Type of construction	Enclosure	Mounting
IM B3 IM1001		*Foot mounted, on lower horizontal plane*	IM V1 IM3011		*Flange mounted, shaft downward (With through holes)*
IM B5 IM3001		*Flange mounted, horizontally (With through holes)*	IM V3 IM3031		*Flange mounted, shaft downward (With through holes)*
IM B6 IM1051		*Foot mounted on vertical plane (Shaft to the left)*	IM V5 IM1011		*Foot mounted on vertical plane (Shaft downward)*
IM B7 IM1061		*Foot mounted on vertical plane (Shaft to the right)*	IM V6 IM1031		*Foot mounted on horizontal plane (shaft downward)*
IM B8 IM1071		*Foot mounted on horizontal plane (shaft to the right)*	IM V18 IM3611		*Flange mounted, shaft downward (With threaded holes)*
IM B14 IM3601		*Flange mounted (With through holes)*	IM V19 IM3631		*Flange mounted, shaft upward (With threaded holes)*
IM B35 IM2001		*Flange and foot mounted (With through holes)*	IM V15 IM2011		*Flange mounted, (with through holes), shaft downward and feet*
IM 6811		*Pedestal bearings without feet*	IM V36 IM2031		*Flange mounted (with through holes), shaft downward and feet*

Table 5: Types of construction

3.3.3 Degree of protection IP

The degree of protection of electrical machines is defined in accordance with IEC/EN 60034-5. Said standard specifies the degree of protection of each machine using an 'IP' code, which comprises two digits:

- First digit: Indicates the degree of protection for contact and solid bodies.
- Second digit: Indicates the degree of protection for water.

The table below shows the meaning of each digit:

First digit	Protected against	Second digit	Protected against
0	*No special protection against the ingress of foreign objects.*	0	*No special protection against the ingress of water.*
1	*Accidental contact with large surfaces, e. g. the back of a hand. Ingress of foreign objects with a diameter greater than 50mm.*	1	*Dripping water (vertically falling drops)*
2	*Contact with fingers. Ingress of foreign objects with a diameter greater than 12mm.*	2	*Dripping water, when tilted up to 15 degrees from its vertical position.*
3	*Contact with tools, wires, etc. with a diameter greater than 2,5mm. Ingress of foreign objects with a diameter greater than 2,5mm.*	3	*Spraying water at any angle up to 60 degrees from its vertical position.*
4	*Contacts with tools, wires with a diameter greater than 1 mm. Ingress of foreign objects with a diameter greater than 1 mm.*	4	*Water splashing from any direction.*
5	*Complete protection against contact. Protection against harmful dust deposits.*	5	*Water jets from any direction.*
6	*Complete protection against contact. Complete protection against the ingress of dust.*	6	*Powerful water jets with increased pressure (sea).*
		7	*Protection against temporary immersion under the specified pressure and for the time specified.*
		8	*Continuous immersion.*

Table 6: IP code

For example, a machine defined as IP54 indicates complete protection against contact and water spraying from any direction.

3.3.4 Cooling Methods

The cooling methods used in electrical machines are regulated by the IEC/EN 60034-6 standard. To identify the cooling method used in each motor, it is also given a code similar to the IP protection rating. There are two types of code: complete code (e.g., IC9A7W7) and short code (e.g., IC97W). Both begin with the initials IC (International Cooling).

The table below shows the most common cooling methods for MAC motors:

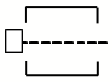
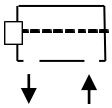
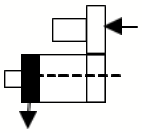
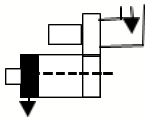
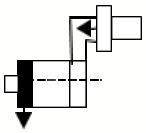
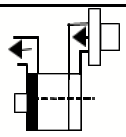
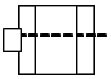
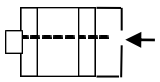
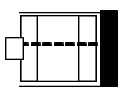
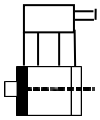
SHORT CODE	COMPLETE CODE	EN60034-6	DESCRIPTION
IC00	IC0A0		*Free circulation using the surrounding medium by means of free convection*
IC01	IC0A1		*Self-ventilated with integral fan cooling, Cooling air is blown through the motor by a fan mounted on the shaft*
IC06	IC0A6		*Separate ventilation with radial fitted fan unit, Cooling air is blown through the motor by a separately excited fan motor. The inlet side may be equipped with an air filter.*
IC16	IC1A6		*Circulation via pipe or duct, Cooling medium is supplied by external part*
IC17	IC1A7		*Single pipe ventilated, Cooling air is blown across the motor through the pipe connection with a separate customer provided external blower fan and discharges on the other side to open space.*
IC37	IC3A7		*Double pipe ventilated, Cooling air is blown across the motor through a pipe connecting by means of a separate customer provided external blower fan and discharges on the other side's pipe connecting.*
IC410	IC4A1A0		*Totally enclosed nonventilated, Cooling without using a fan, only by natural ventilation and radiation on the totally enclosed motor surface.*
IC411	IC4A1A1		*Totally enclosed fan-cooled, Cooling air is blown over the totally enclosed motor surface by a fan mounted on the shaft.*
IC416	IC4A1A6		*External surface cooling, Cooling air is blown over the totally enclosed motor surface by a separately excited fan motor.*
IC97W	IC9A7W7		*Cooling using an independent heat exchanger by means of liquid coolant or remote fluid*

Table 7: Cooling methods

3.3.5 Vibration grade

The EN 60034-14 international standard specifies the factory acceptance vibration test procedures and vibration limits for certain electrical machines under specified conditions, when uncoupled from any load or prime mover.

The standard defines two vibration grades: Grade 'A' (machines with no special vibration requirements); and Grade 'B' (machines with special vibration requirements).

The table below shows the limits of maximum vibration magnitude in displacement, velocity and acceleration (RMS) for shaft height (H):

Vibration grade	Shaft height (mm)	56 ≤ H ≤ 132			132 < H ≤ 280			H > 280		
	Mounting	Displac. µm	Vel. mm/s	Accel. m/s²	Displac. µm	Vel. mm/s	Accel. m/s²	Displac. µm	Vel. mm/s	Accel. m/s²
A	*Free suspension*	*25*	*1.6*	*2.5*	*35*	*2.2*	*3.5*	*45*	*2.8*	*4.4*
	Rigid mounting	*21*	*1.3*	*2*	*29*	*1.8*	*2.8*	*37*	*2.3*	*3.6*
B	*Free suspension*	*11*	*0.7*	*1.1*	*18*	*1.1*	*1.7*	*29*	*1.8*	*2.8*
	Rigid mounting				*14*	*0.9*	*1.4*	*24*	*1.5*	*2.4*

Table 8: Limits of maximum vibration magnitude

When no grade is specified, machines complying with this standard shall be grade "A".

3.3.6 Insulation class

The insulation thermal class rating of an electrical machine is identified on the motor nameplate by means of a letter in accordance with the IEC/EN 60034-18 international standard. The table below summarizes the maximum allowed temperature in the insulation system of a winding in accordance with its insulation thermal class rating:

Thermal class rating	Thermal class
A	*105ºC*
E	*120ºC*
B	*130ºC*
F	*155ºC*
H	*180ºC*

Table 9: Thermal classes

3.3.7 Stress category severity

The table below describes the four stress categories defined in the IEC 6034-18-41 international standard:

Stress category	Overshoot Factor (OF) Up/Ua	Impulse Risetime
A – Benign	OF ≤ 1,1	0,3 µs
B – Moderate	1,1 < OF ≤ 1,5	
C – Severe	1,5 < OF ≤ 2,0	
D – Extreme	2,0 < OF ≤ 2,5	

Table 10: Phase-to-ground stress categories

3.3.8 Heating limits

The IEC60034-1 international standard defines the maximum admissible heating (temperature rise) for the windings as specified in the table below:

Thermal class	Coolant temperature	Heating (Per element)	Operating temperature
B (130ºC)	< 40ºC	< 80ºC	< 120ºC
F (155ºC)	< 40ºC	< 105ºC	< 145ºC
H (180ºC)	< 40ºC	< 125ºC	< 165ºC

Table 11: Heating limits

In this regard the rated working conditions of the motor must be such that the operating temperature on the windings is always below the temperature specified by the insulation class of its composing materials. Therefore, the working thermal class of a motor can correspond to the following:

a) **The same thermal insulation class**. This would be the case of a motor built with **Class F** insulation (155°C) with a maximum working temperature of 140°C, corresponding to a **Class F**.

b) **A thermal class lower than the insulation class**. This would be the case of a motor built with **Class H** insulation (180°C) with a maximum working temperature of 140°C, corresponding to a **Class F**.

3.4 Nameplate

All MAC QM motors are provided with the following nameplate:

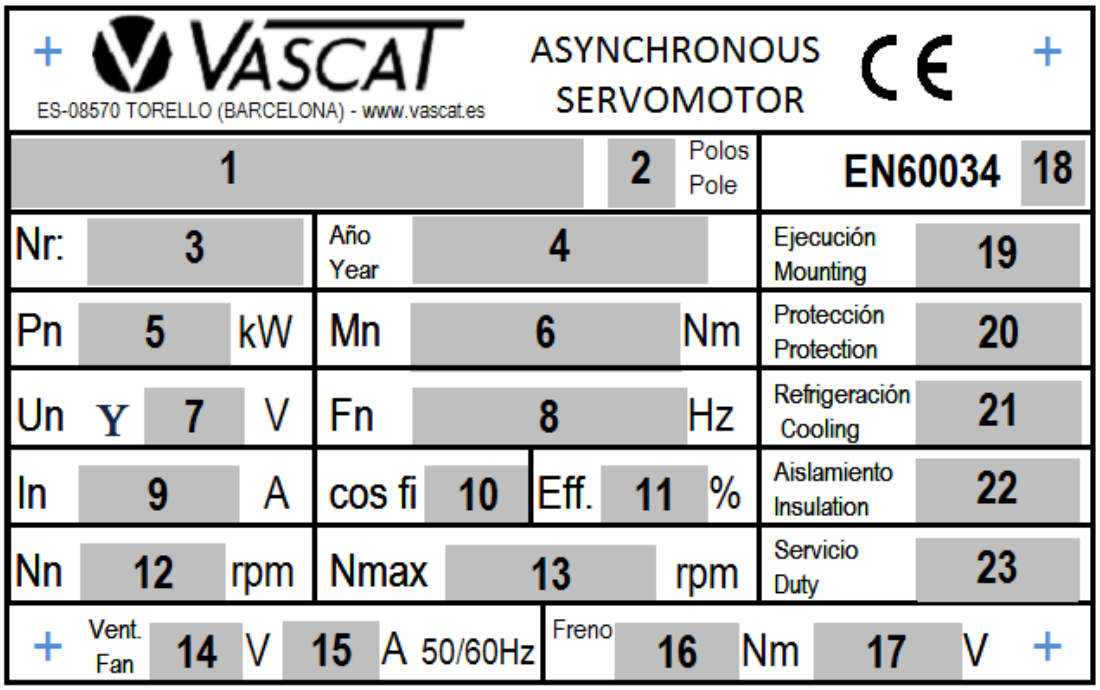


Figure 1: MAC-Q motor nameplate

The table below describes the included motor nameplate data:

Pos.	Description	Pos.	Description
1	*Motor type*	2	*No. of poles*
3	*Serial No.*	4	*Year of manufacture*
5	*Rated power PN in kW*	6	*Rated torque MN in Nm*
7	*Rated voltage UN in V*	8	*Rated frequency FN in Hz*
9	*Rated current IN in A*	10 / 11	*Power factor Cos Φ / Efficiency in %*
12	*Rated speed n_N in rpm*	13	*Maximum mechanical speed n_{max} in rpm*
14 / 15	*Voltage (V) and Current (A) of the axial fan (*)*	16 / 17	*Torque (Nm) and Voltage (V) of the brake (**)*
18	*EN60034 family of reference standards*	19	*Mounting type Code IM (EN60034-7)*
20	*Protection rating IP code (EN60034-5)*	21	*Cooling method IC code (EN60034-6)*
22	*Winding working temperature CL code (EN60034-1)*	23	*Duty S code (EN60034-1)*

Table 12

(*) Positions ***14 / 15*** are checked only if there is an axial fan.
(**) Positions ***16 / 17*** are checked only if there is a parking brake.

3.5 General specifications

3.5.1 Motor code

MAC QM series motors are coded as follows:

MAC	*QM*		*315*	*M*	*A51*
Motor type	***Series***		***Size***	***Length***	***Winding***
MAC Asynchronous Motor for frequency Converter	***QM***	IP23 – IC17 Radial fan	***315*** Shaft height (mm)	***S*** ***M*** ***L*** ***P***	Defines the rated motor speed

Table 13: MAC-Q motor codes

3.5.2 Ambient conditions

In their standard version, MAC QM motors are not suitable for working in saline or corrosive atmospheres or for installation outdoors.

3.5.3 Duty

The rated power assigned for continuous service (S1 duty type) assumes an ambient temperature between -20º and +40ºC and altitudes of up to 1000 m.

If the working conditions are different from those above, a derating factor (K1) must be applied to the rated torque and power (See table below):

Altitude	Temperature			
	30ºC	40ºC	50ºC	55ºC
1000 [m]	*1*	*1*	*0.92*	*0.86*
2000 [m]	*1*	*0.93*	*0.85*	*0.77*
3000 [m]	*0.93*	*0.85*	*0.76*	*0.69*
4000 [m]	*0.86*	*0.78*	*0.67*	*0.6*

Table 14: Declassing factors

If the motor does not work in continuous service (S1), but rather in an S2 Short-time duty type, a multiplication factor must be applied (K2) to the torque and power specified on the nameplate (S1 Service) to determine the torque available for this service. The K2 factor is determined by the duration of the service according to the graph below.

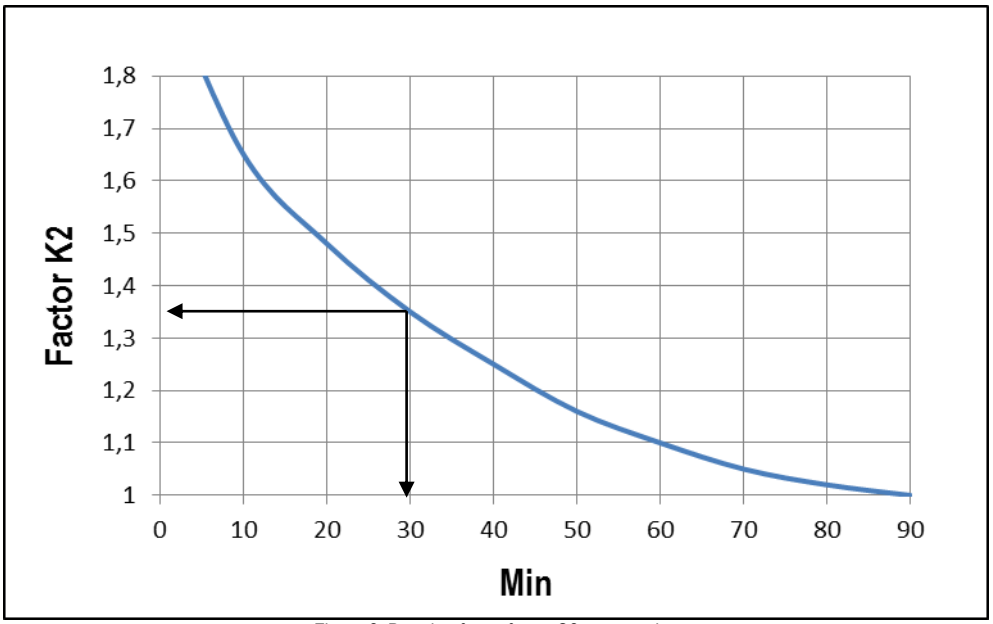


Figure 2: Derating factor for an S2-type service

3.6 Mechanical specifications

3.6.1 Types of construction

Available construction types for MAC QM motors are detailed in the table below:

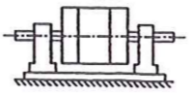
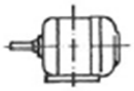
EN 60034-7		FRAME SIZES
		315
	IM 6811	*OK*
	IM B3 IM 1001	*OK*

Table 15: Available construction types for MAC-Q motors

OK: Construction available **X: Construction not available** **C: Consult**

3.6.2 Degree of protection IP

MAC QM motors are defined with the following IP degrees:

Motor	Standard version	Optional ratings
MAC QM	*IP23*	*IP54*

Table 16: Degree of protection of MAC-QM motors

The motors defined as IP23 must take some precautions if they are installed in environments that are dusty, damp or subject to adverse weather.

The motors defined as IP54 or higher degree of protection can be installed in damp and dusty industrial environments.

3.6.3 Cooling Method

The table below summarizes the available cooling methods for the MAC QM motors:

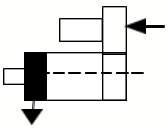
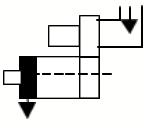
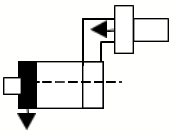
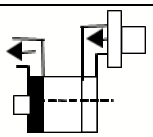
COOLING	EN60034-6	PROTECTION	MAC QM
IC06		IP 23	OK
IC16		IP 23	OK
IC17		IP 23	OK
IC37		IP 54	OK

Table 17: Available cooling methods for MAC-QM motors

OK: Construction available **X: Construction not available**

3.6.4 Balancing and vibration grade

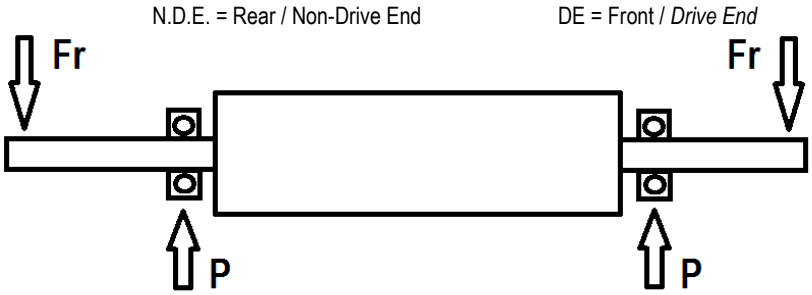
VASCAT motors from MAC QM series are defined as B-grade vibration level machines (according to EN 60034-14).

3.6.5 Bearings

MAC QM motors include different bearing types depending on their frame size (shaft height). The table below summarizes the bearings considered standard for each of them:

Motor type	Bearing		n max.	n	L10h	C	P max.	Fr max.
			rpm	rpm	h	N	N	N
MAC QM 315	*D.E.*	*6240.C3*	*1650*	500	40000	*270000*	25000	25000
	N.D.E.	*6240.C3*	*1650*	500	40000	*270000*	25000	25000

Table 18: Bearings technical specifications of MAC-QM motors



TERMINOLOGY:

max n = Maximum speed
n = Working speed
L10h = Bearing service life, in h
C = Rated dynamic load of bearing
max P = Admissible radial load on bearing for L10h and n
max Fr = Maximum radial force on pulley

Ball bearings without blanking plates. Must be greased regularly with KP2N-40 lithium soap-based grease according to DIN51825.

PRECAUTION

If the admissible loads are exceeded for the forces on the end of the shaft, damages may occur to the mounting parts and the machine. Damages may also occur to the cylindrical roller bearings when the transversal forces are lower than the established minimum.

Check the admissible loads according to the data given in the catalogue.

MAC QM motors carry two earth connection brushes to prevent problems caused by bearing currents. There is also the option (on request) for incorporating SGR (Shaft Grounding Rings) bearing protection or shaft isolated bearing position.

A motor may need some type of special execution (considered as non-standard) that includes a bearing different to those specified above. In said case, the customer must check with VASCAT to make sure that he has all the relevant information.

3.7 Electrical specifications

3.7.1 Windings and insulation

MAC QM motor coil windings are made up of copper wires with two coats of polyamide varnish > 220°C and/or THEIC-Polyetherimide with Amide-Imide > 200°C, rated with H-type insulation class.

They are impregnated using single-component epoxy resins that polymerize based on temperature, also class H.

The windings are insulated from the stator core using NMN sandwich-type paper (Nomex-Mylar-Nomex). The outer parts of the sandwich (Nomex) are fibers, whereas the core (Mylar) is a plastic film of polyethylene terephthalate. Care is also taken with the insulation between each phase.

This insulation system guarantees appropriate dielectric resistance for the motor to work with frequency converters, even on the most critical applications.

3.7.2 Connections

The standard connection execution of MAC QM is by Flying leads (2 meters of high flexible cable type PUR-HF). Other options available on request.

The connections between the windings and the flying leads are made using a flexible cable coated with FEP (200ºC). The connections are welded using a FUSBAT650 rod. The welds of the contacts are also protected by a double layer of fiberglass insulation pipe with class-H acrylic impregnation.

3.7.3 Power-supply conditions

MAC QM motors are designed to work with a power supply via frequency converters and they can withstand BUS DC voltages (after rectifying the mains voltage) of up to 700 VDC (500 VAC).

Regarding admissible voltage surges, MAC QM motors can withstand the Impulse Voltage Insulation Class IVIC C/B according to the IEC 60034-18-42:

Impulse insulation class	Maximum allowable peak/peak operating voltages	
	Phase / phase C	*Phase / Ground B*
IVIC C/B	*5,9 [U_N]*	*3,1 [U_N]*

Table 19: Maximum allowable operating voltage at machine terminals

Furthermore, the drive switching frequency connected to a MAC QM motor must be at least as summarized in the following table:

Power	Maximum speed	Switching frequency
P > 150 kW	*<1500 rpm*	*2 kHz*

Table 20: Admissible switching frequency

Otherwise, the rated features of the motor, shown on its nameplate, must be derated. Please check with VASCAT to determine the resulting values.

3.7.4 Standard thermal protection

MAC QM motors include a PTC155-type thermistor on their stator windings. It is a solid-state device whose resistance varies significantly with temperature and provides a *Contact Open (OFF) / Contact Closed (ON)* type logical signal depending on whether or not the temperature of the motor windings exceeds the reference temperature of the sensor.

Its operation curve is as follows:

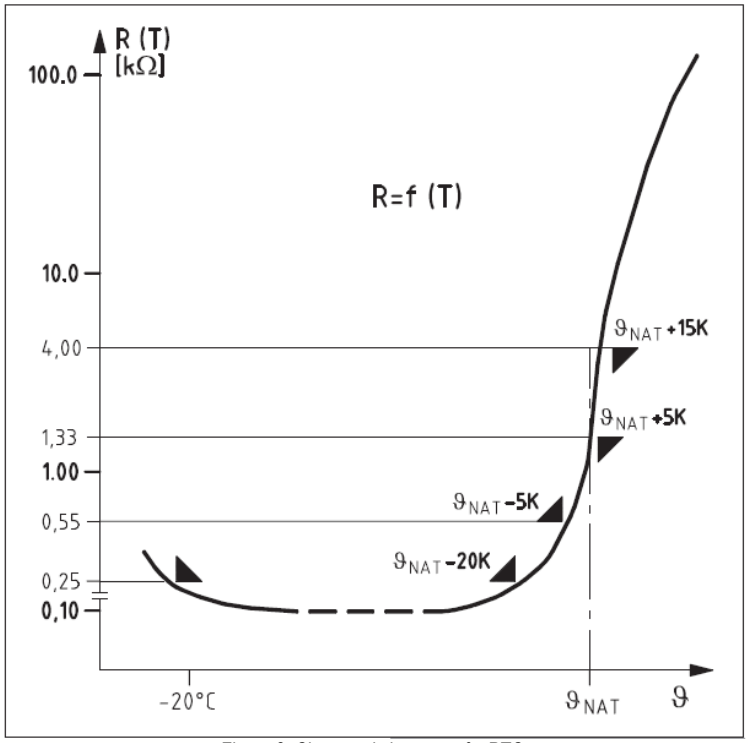


Figure 3: Characteristic curve of a PTC

Said ON/OFF logical signal can be used by an external control circuit to process an alarm system to prevent the motor from overheating.

3.7.5 Optional thermal sensors

The installation of other types of linear temperature probes is also possible on request. For example, KTY84-130 type sensors can be installed on the windings, as well as PT100 sensors on the windings and/or bearings, which would monitor the operating temperature at all times. The following graphs correspond to said sensors.

Please check with VASCAT for each specific case.

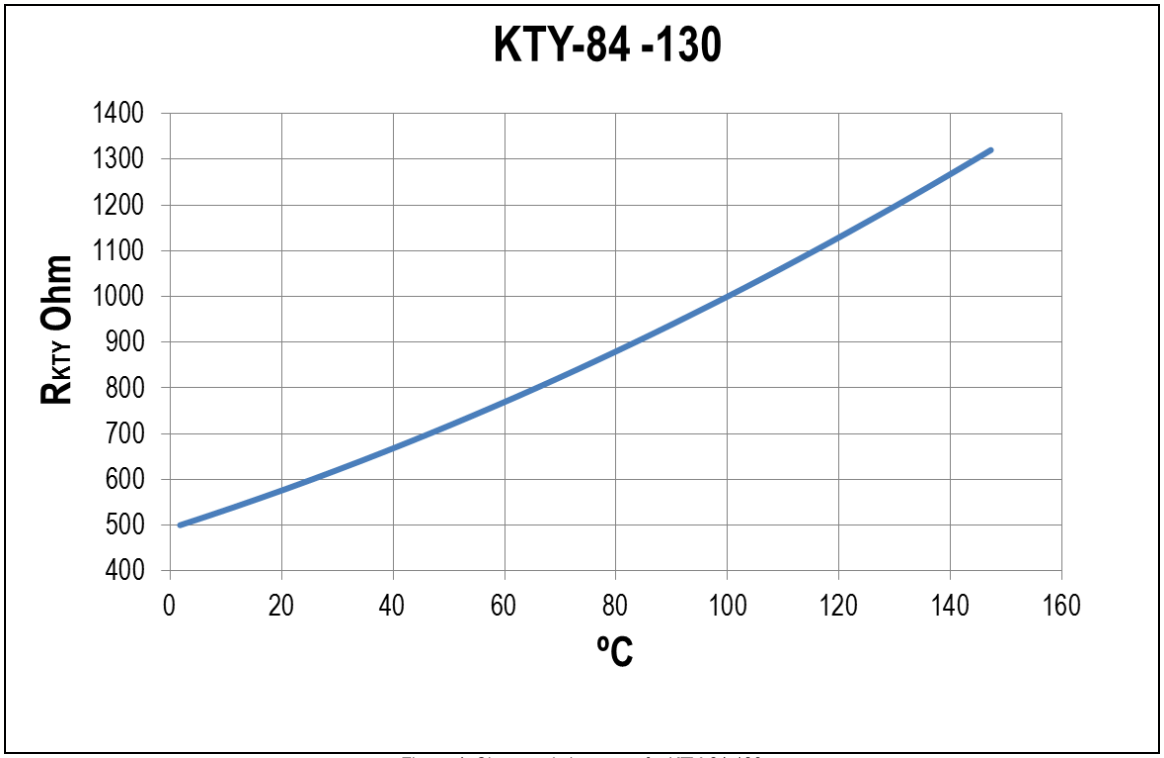


Figure 4: Characteristic curve of a KTY-84-130

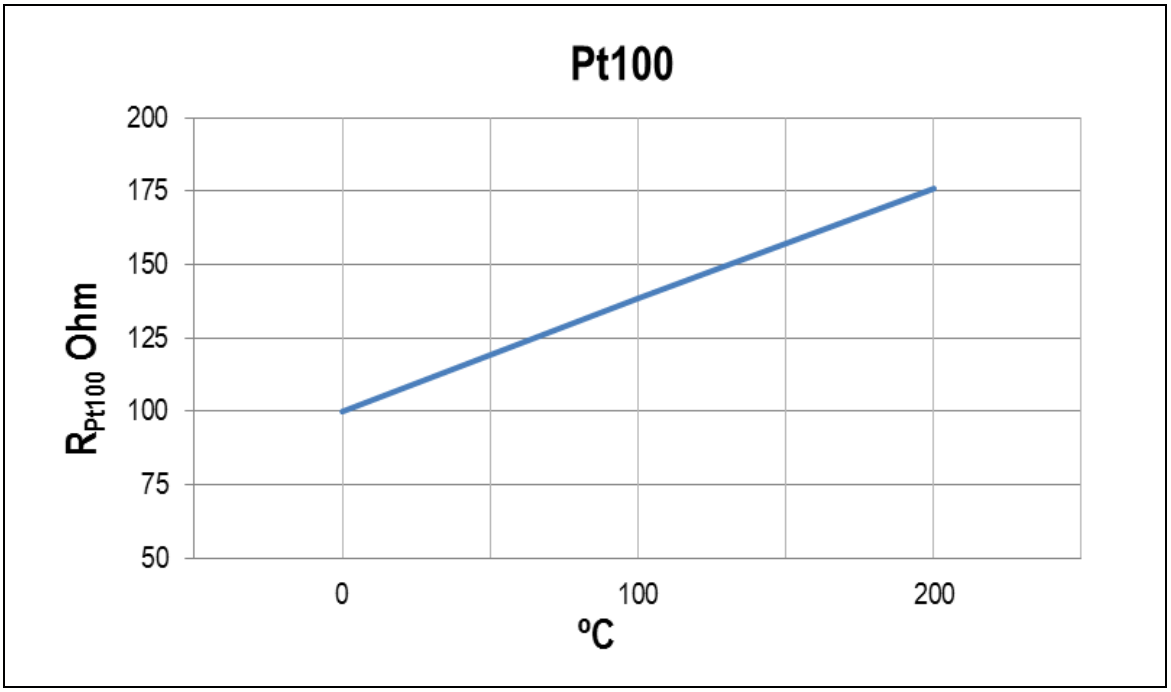


Figure 5: Characteristic curve of a Pt100

3.7.6 Anti-condensation heaters

As an option (on request), one or two heating elements can be installed on the winding heads to prevent condensation on the motor windings when the motor is to be installed at a site with high relative humidity (> 85%).

The standard VASCAT type is 100 W 230 VAC.

3.7.7 Forced ventilation

MAC QM motors are IC17 air cooled type, so they require an external ducted forced ventilation system (not included in the standard version). Other mounting options are possible on request.

3.8 Accessories

3.8.1 Calibration arm and load-cell mounting provision

The standard version of the MAC QM motors includes machined pads for calibration arm and load-cell mounting.

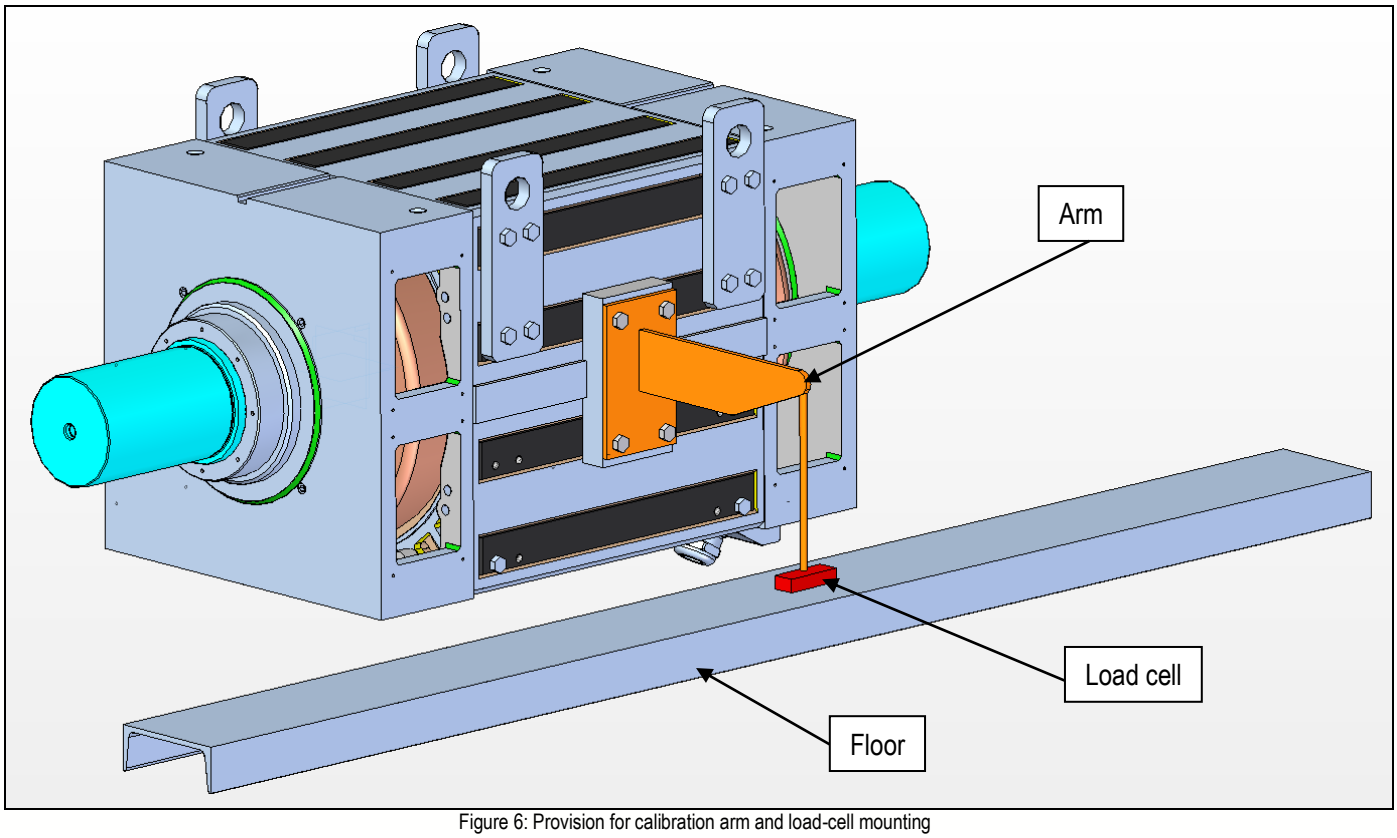


Figure 6: Provision for calibration arm and load-cell mounting

3.8.2 Provision for torque flange assembly

As an option and according to the customer's specifications, motors in the MAC-QM series can be adapted for accelerometer assembly. This type of sensor provides information about the vibrations in the motor. Accelerometers can be fitted at various locations on the motor according to each customer's requirements. The following figure shows one possible setup:

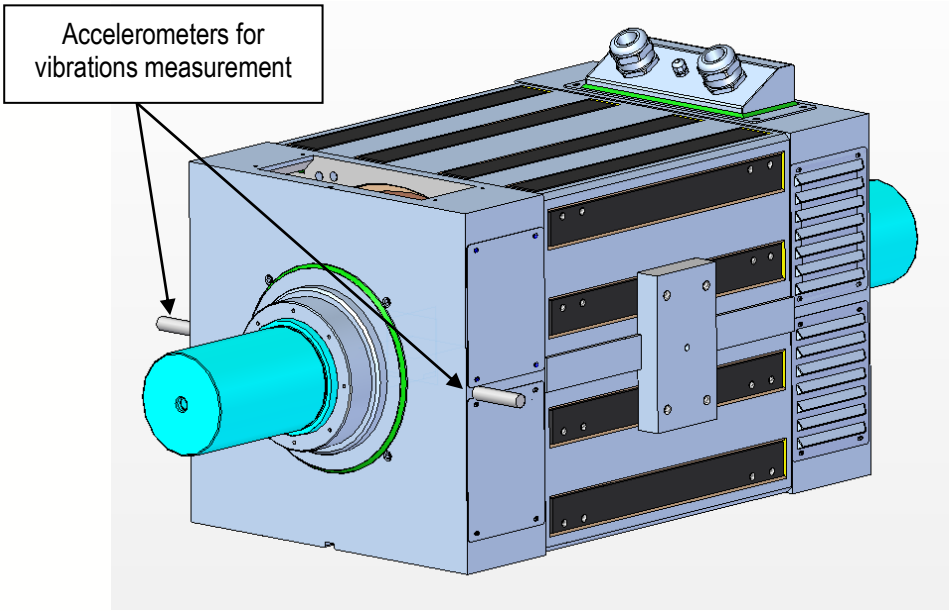


Figure 7: Accelerometer provision

3.8.3 Noise level

The technical data sheets VASCAT provides for each motor show the noise level in dB issued by each model.

Optionally, motors can be fitted with a kit to reduce the level of noise emissions. Please check with VASCAT for more details.

The machines directive specifies a noise level of 80 dB at work posts. The user is responsible for guaranteeing said level using the installation of external absorption devices if necessary.

4. SHIPMENT, RECEPTION, TRANSPORT AND STORAGE

4.1 Shipment

MAC QM motors are shipped in completely closed packaging, including a wooden pallet that has been given phytosanitary treatment. The specific type of packaging may vary according to the destination and the type of transport used.

In general, consists of a wooden box that has been given phytosanitary treatment fastened to the pallet using nails or screws.

By request, other types of packaging may be considered according to the customer's specifications.

Please check with VASCAT for more details of each shipment.

4.2 Reception

When the goods have been received, the customer is responsible for checking that the packaging has not been damaged and is in perfect condition. If that is not the case, the circumstance must be recorded on the hauler's delivery documentation and a claim must be filed immediately with the haulage company for the damages that have been caused.

When it has been removed from the packaging, the material must be checked to ensure that it has been delivered in accordance with the details on the documents sent with the shipment, together with the fact that it is in a correct state of repair. Otherwise, a claim must be filed immediately with VASCAT for the faults that have been seen or for an incomplete shipment.

VASCAT declines all responsibility for damages claimed thereafter.

NB
Do not start up a machine that has been damaged under any circumstances.

4.3 Transport

The machine must be transported always in accordance with the following instructions:

WARNING

Transport and lifting of the machine by the eyebolts only

For the correct handling of the motor, several eyebolts have been fitted on the top of the housing exclusively for said purpose. Therefore, do not lift the motor using the shaft or the fan casing under any circumstances.

To lift the machine, use guide devices (cables, chains or slings) with safety hooks on the ends. See diagram:

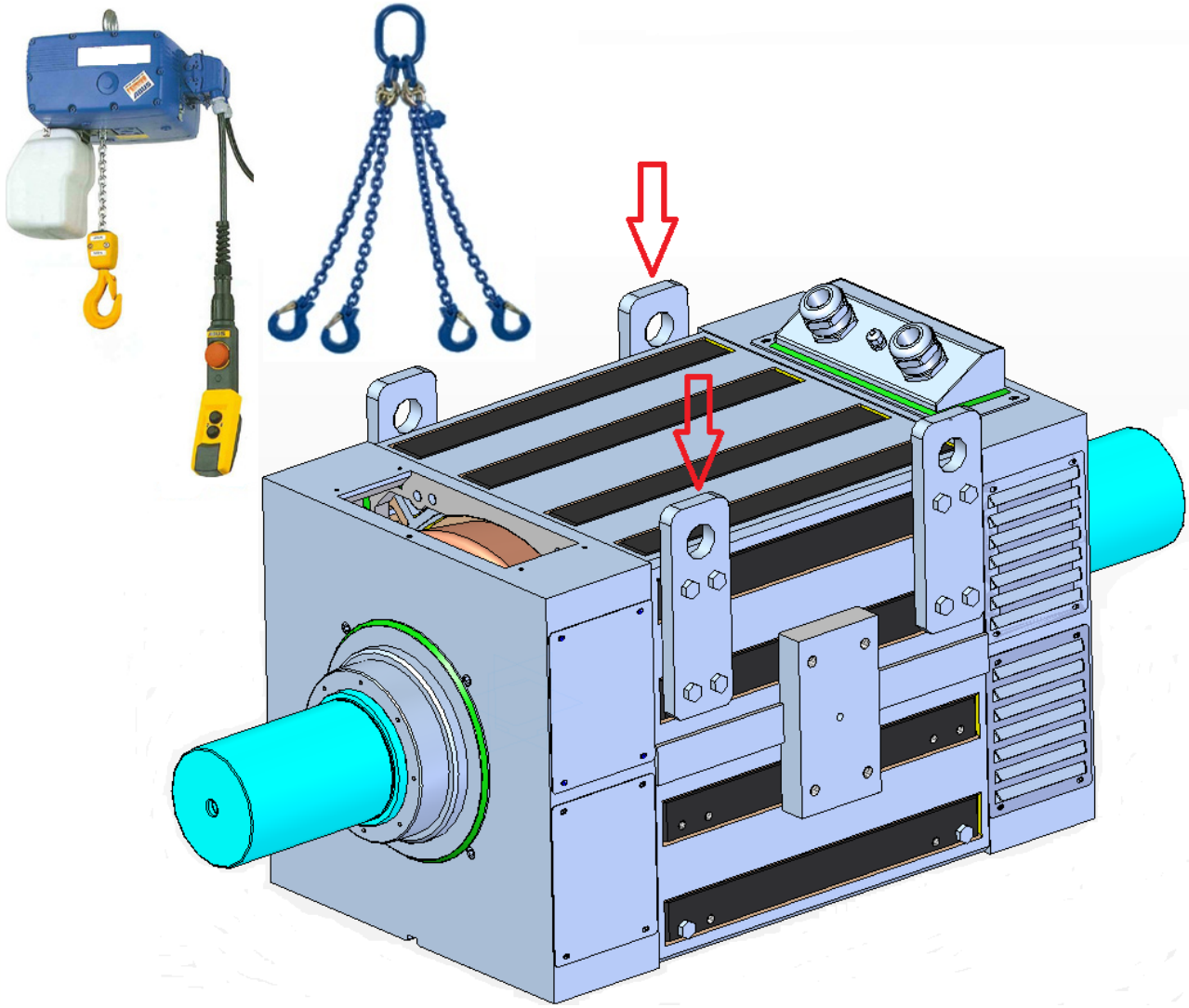


Figure8: Transport and lifting of the motor

The lifting apparatus and guide devices must have sufficient load capacity to lift the machine. Please see that technical data sheet for the motor to know how much each model weighs.

Sudden movements and knocks must be avoided during transport.

4.4 Storage

MAC QM motors can be stored for extended periods (up to 2 years) without their specifications being affected. They must be stored in a dry, dust-free place with no aggressive atmosphere or vibrations and no sudden temperature changes.

PRECAUTION
Damages caused by outdoor storage The machine may be damaged if it is stored outdoors.

The machine must be stored only in indoor areas that meet the following conditions:

- They must be dry, dust-free, icing proof and have no vibrations. The relative humidity of the air must be below 60%; in accordance with EN 60034-1, the temperature must not be below -15ºC.
- It must be well ventilated.
- It must provide protection against extreme harsh weather.
- The ambient air must not contain aggressive gases.

The machine must be protected against knocks and humidity and its entire surface must be appropriately covered.

If the machine cannot be stored in a dry place, the following measures must be adopted:

- Cover the machine using a plastic film or similar with a drying material (silica gel) inside.
- Package the unit in a sealed box.
- Place several bags of drying agents in the sealed box. Check the drying product regularly and replace it, as necessary.
- Control the humidity level in the sealed packaging by placing indicators that show the air humidity level in the packaging at various levels.

If the machine is to be stored for a relatively extended period (more than 6 months), it must be checked regularly (every 3 months) to ensure that it is in a perfect state of repair and that there are no faults. The required maintenance work must be conducted and the storage enclosure must be climate controlled.

Before packaging the motor, VASCAT applies a thin film of blue removable lacquer on the end of the shaft and the machined surfaces. This product protects the materials against corrosion. If it is to be stored for an extended period, do not remove the protective film.

PRECAUTION
Damage caused by condensation water Condensation water may gather in the machine owing to important variations in ambient temperature, direct sunlight or high air humidity levels during storage. If the stator winding is damp, its insulation resistance is reduced. This leads to disruptive discharges that can destroy the winding. Furthermore, condensation water may form oxide or mold inside the machine. Therefore, it is important to follow VASCAT's storage recommendations to the letter.

5. INSTALLATION AND START-UP

PRECAUTION
Damage caused to bearings because of long storage periods If the machine has been stored for more than 3 years in good conditions (dry, dust-free place, etc.), the grease on the bearings must be changed, if they need re-greasing, or the bearing should be changed if it is a bearing with lubrication for its entire service life. If the machine has been stored in poor conditions, the change or re-greasing of the bearings may be necessary before the beforementioned period.

The following describes the conditions that are necessary for the installation and start-up of the machine.

5.1 Motor installation

5.1.1 Site

A correct site is essential for guaranteeing a long motor service life. The use of the motor in an incorrect site could shorten its service life considerably. The following points must be considered when choosing the correct site for the motor:

a) The chosen site must comply with the ambient temperature range and altitude for which the motor was selected (for more details, see section 3.5.3).

 HOT SURFACE
The exterior surface of the motors can reach temperatures of more than 60°C and, therefore, the appropriate precautions must be taken to avoid accidental contact (the motor bears a plate indicating said circumstance).

b) The site must have a humidity level of less than 85% to prevent condensation appearing on the surface. If the humidity levels at the site exceed 85%, the motor must be fitted with anti-condensation heaters (see section 3.7.6).

c) The air inlet and outlet must not be blocked. There must be no recirculation of warm air from the outlet to the inlet.

PRECAUTION
Damages caused to the motor by blocking the airflow at motor air-inlet Damages may be caused to the motor if there is an insufficient airflow at motor air-inlet. If the machine does not have sufficient cooling airflow, the windings may overheat and the corresponding consequences may arise.

5.1.2 Mounting

Correct mounting is essential to guarantee a long service life for the motor. The following are essential issues that need to be considered when anchoring the motor correctly:

IM 6811 pendular (trunnion) mounting:

a) Remove the anti-rust varnish: First, clean the surface of both shaft ends before fastening.

b) Mount and fix the trunnion bearings on both end shields

c) Mount the motor on trunnion supports

5.1.3 Machine coupling

The motor must be coupled to the machine very carefully since it is fundamental to ensure the correct service life of the motor.

Before mounting the coupling, clean the surface well.

PRECAUTION
Damages to the motor bearings Prevent solvent from entering the interior of the bearings since they could be damaged.

If the motor works with a direct drive (coupled directly to the load), the proper coupling must be used to compensate the alignment errors and radial forces that are applied. Please check with VASCAT S.A. in case of doubt.

In any case, make sure that the alignment between the motor shaft and that of the machine corresponds to the coupling between both parts.

PRECAUTION
Damages to the shaft and bearings Excessive misalignment can cause overloads on the bearings and break the shaft or cause the bearings to seize up through fatigue. The customer is responsible for ensuring the correct alignment of both shafts.

VASCAT motors and rotors are dynamically balanced (following the 60034-14 standard). To ensure the correct balance of the entire transmission unit, all the parts of the transmission system must also be balanced (rollers, coupling, etc.).

The installation of the coupling or the transmission element must be made gently without knocking, previously heating the roller or using an appropriate tool (please see Figure).

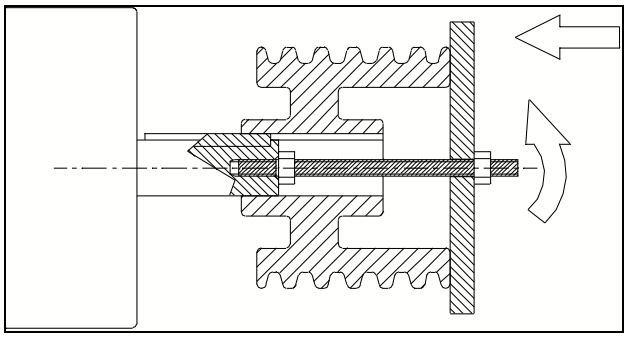


Figure 9: Fitting the coupling

PRECAUTION
Damages to the motor bearings If the motor shaft is knocked, the bearings may be damaged.

PRECAUTION
Damages to the motor bearings If the maximum value of the admissible radial load is exceeded, the shaft may break and the bearings may seize up due to fatigue. The customer is responsible for making sure that the tension of the transmission belts does not exceed the established limits.

5.2 Electrical connections

WARNING

All the work must be performed by responsible, skilled personnel and when the motors are completely stopped and isolated from the mains. Always check that there is no voltage!

PRECAUTION

Damage to the windings

Before the connection, check the status of the insulation elements of the windings referenced to ground, since long or inappropriate storage or transport may have caused the motor to absorb humidity, which affects the capacity for insulation.

The insulation reference values considered safe by VASCAT are as follows:

Parameters	Reference values
Recommended measurement voltage	*500 V*
Minimum insulation resistance with new or repaired windings	*60 MΩ*

Table 21: Insulation reference values for MAC QM motors

If the humility or dirt returns a value below the specified figure, the windings must be cleaned or dried until measurements in the safe range are obtained.

WARNING

Dangerous voltage

When measuring the resistance of the winding insulation and just after the measurement, the terminals are live. Contact with any live part may cause severe injury or even death.

Do not touch the terminals during the measurement process or immediately afterwards. Before any contact, discharge the terminals to earth using an insulated cable.

5.2.1 Connector strips and terminals

The standard version of MAC QM motors came with flying leads. Other versions can be made by request.
The motor power connections must be made with a cable section that corresponds to the rated current of the motor.

5.2.2 Connection diagrams

In the case that the MAC QM motor has been supplied with terminal box (optional), the wiring diagram of the connection terminals is as follows:

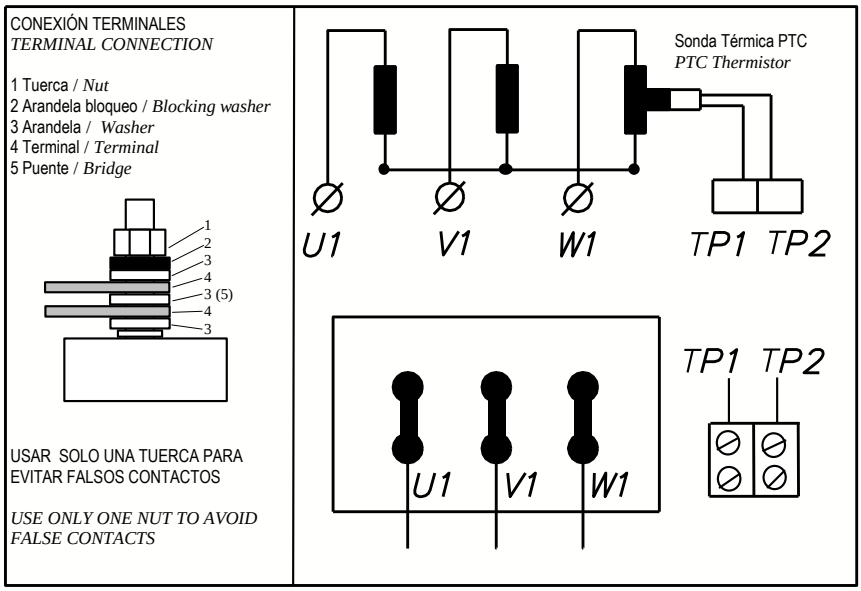


Figure 10: Motor connection schematics with Star-type windings

When other optional elements are incorporated (e.g., additional sensors, anti-condensation heaters, etc.), these schematics may vary slightly.

5.2.3 Power cables

The inputs of the power cables that are to be connected on the separated terminal box strip and the converter terminals must comply with current regulations. For the protection rating, type of cable-laying, allowed cable diameter, connection, etc., VASCAT recommends the use of symmetrical structure screened cables in accordance with technical specification IEC TS 60034-25.

The cable screen must be made up of the maximum possible number of individual conductors and it must have good conductivity. Twisted copper or aluminum screens are particularly suitable.

The following shows a schematic with the numerous examples of screened cables and their connections:

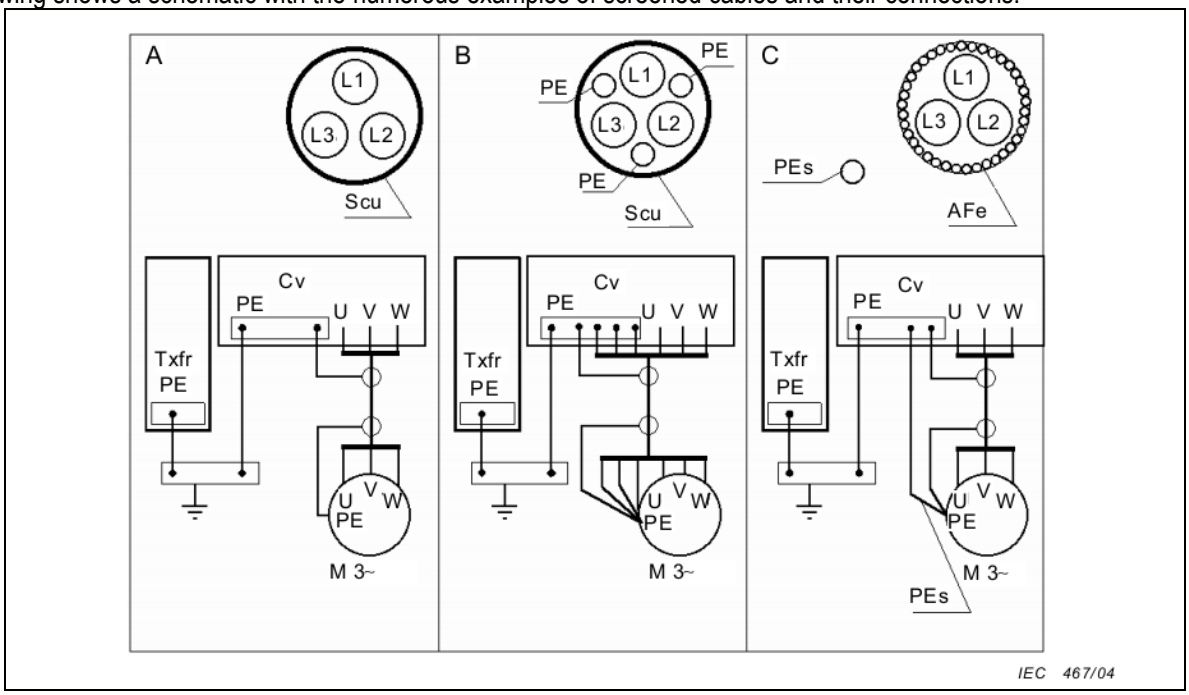


Figure 71: Recommended power cables and connections

Scu - Copper or aluminium screen AFe -Steel structure Txfr - transformer Cv – Converter PEs – Separate earth cable

As shown in the above figure, the power cable screen must be connected on both sides (motor and converter).

The screen connections must be made bearing in mind that they must cover a wide surface of the screen to create a 360° contact using gland boxes for low impedance through a wide range of power levels. Make sure that the screen is HF (for high frequencies). All the foregoing effectively reduces the voltages of the shaft and the housing, creating good derivation of the high frequency currents. This will reduce the currents that will pass through the bearings. Consideration must be given to the fact that the ends of the unscreened cable must be kept as short as possible.

PRECAUTION
Damages to the motor bearings If the distribution of the earth conductors is not appropriate, current may flow through the bearings and deteriorate the parts of the bearing in few months.

The following two figures show the recommended terminations for screened cables:

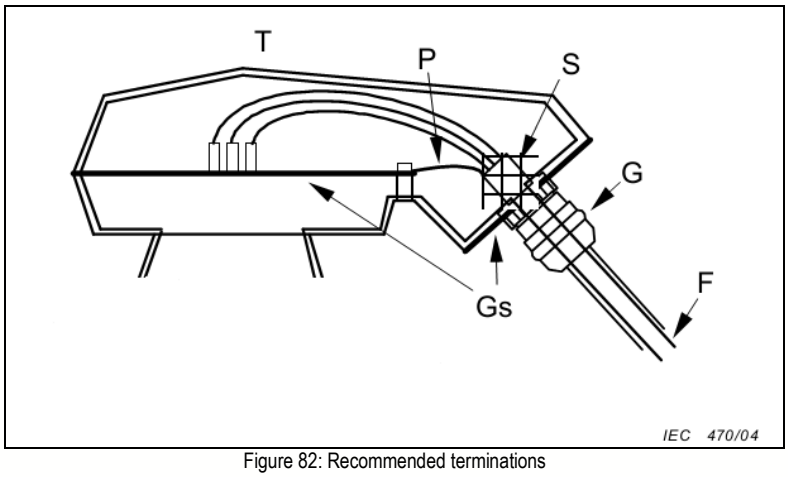


Figure 82: Recommended terminations

T – Conductor material terminal box S – Cable screen P – Earth cable
Gs – Conductor seals G – EMC gland seal F – Continuous Faraday box

The connection between the power cable screen and the motor terminal box must be made using either of the two methods shown in the following figures (on the left with an EMC gland seal and, on the right, with the screen connected to the terminal box using a clamp):

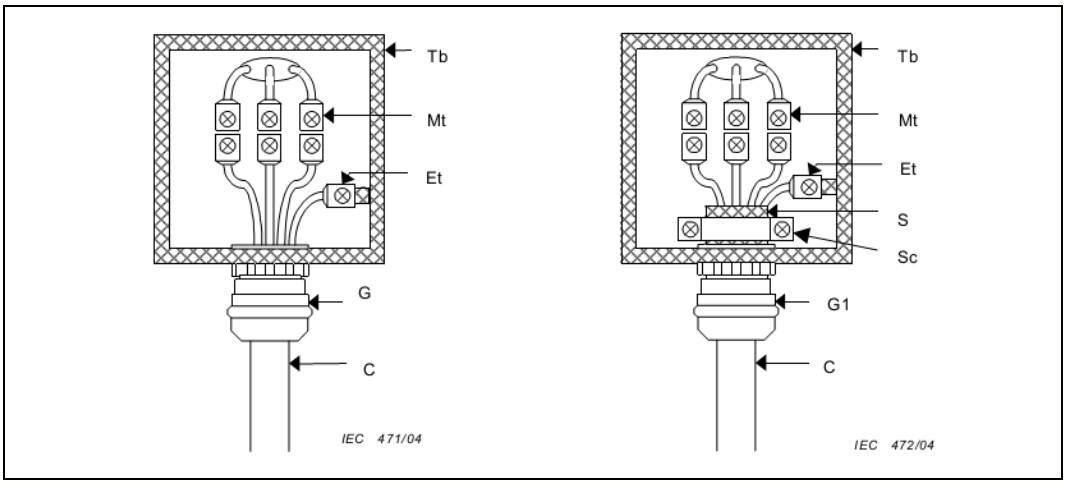


Figure 93: Recommended connections in the terminal box

The earth protection conductor must be connected to the terminal indicated for said function.

DANGER

A poor earth connection involves a severe risk of electrocution through accidental contact with the motor surface.

5.2.4 Connections for the fan, thermal sensors and accessories

In the case that the MAC QM motor has been supplied with fan (optional), the fan motor cables must be connected in accordance with the specified voltage or that given on the fan motor nameplate.

To connect the thermal sensors, use terminals of 1.5 mm^2 on the tip and connect them to the corresponding nylon strip.

5.2.5 Final checks

Before closing the terminal box, check that:

- The electric connections in the terminal box are fastened tight.
- There are no protruding wire ends.
- The power cable screens are correctly connected.
- The interior of the terminal box is clean and free from leftover cables.
- All the seals and blanking surfaces are intact.
- The connection cables are positioned in such a way that they leave a certain amount of room for movement and that none of the cables are tight or connected in a 'forced' way.
- The connections between the terminals and the cables are correct.
- The inputs that are not used are fully closed.

After closing the terminal box cover:

- Make sure that the closing elements are fastened tight.

5.3 Start-up

5.3.1 Preliminary checks

Before starting the motor, check the following:

- The motor is correctly aligned, fastened and coupled.
- All the necessary measures are in place to prevent direct contact with moving or live parts.
- Service conditions correspond to the information provided on the motor specifications plate.
- The earth and equipotential connections have been made correctly.
- The electrical connections are tightly bolted.
- All the power cables and their respective shields are correctly connected.
- The other cables are also correctly connected.
- The frequency converter configuration guarantees that the maximum rotation speed shown on the motor nameplate will not be exceeded.
- The machine cooling system runs correctly (rotation direction, rpm, etc.). Also check that the air inlet and outlet are unblocked.
- The motor is connected to run in the right rotation direction.
- There is a correct reading of the motor safety devices (thermal sensors).
- The frequency converter is correctly configured: Check the drive configuration data with the motor nameplate and the technical datasheet.

5.3.2 Start-up

WARNING

Skilled personnel

All the preliminary work must be conducted by skilled personnel and when the motors are completely stopped and isolated from the mains. Always check that there is no voltage!

If the mains power cables are connected make sure there is no voltage and that no power voltage can be applied in any way.

PRECAUTION

Damage to the motor

Before starting up the motor, check that there are no elements blocking the rotation of the motor.

MOVING ROTATING PARTS

During start-up and while the motor is in operation, the customer is responsible for taking precaution to avoid accidental contact with the rotating parts.

Proceed as follows to start up the motor:

1- Start-up the drive auto-tuning procedure so that it can recognize the motor (see drive documentation for more details).

2- If the auto-tuning procedure is completed successfully, start the motor rotating at low speed. Check that the motor behaves satisfactorily and that there are no strange noises or vibrations.

3- Gradually increase speed to rated values.

4- After several hours in operation, check that the thermal behavior of the motor corresponds to the motor service type. If in doubt, please contact VASCAT.

6. MAINTENANCE

This chapter describes the preventive maintenance operations for MAC QM motors. VASCAT declines all responsibility for faulty maintenance performed by the end user.

6.1 Safety instructions

WARNING

Skilled personnel

All the cleaning and maintenance work must be conducted by skilled personnel in observance of the safety regulations that apply to the machine coupled to the motor and when the motors are completely stopped and isolated from the mains.

Always check that there is no voltage! If the mains power cables are switched-on, make sure there is no power voltage and that no voltage can be applied in any way.

6.2 Maintenance operations and frequency

Activities	Service intervals and terms
Basic inspection	*Every 500 service hours or at least every 6 months*
Cleaning of the fan and air filter (Only on motors supplied with fan)	*Depending on the level of local and environmental dirt*
Re-greasing of the bearings (Only on motors where it is necessary)	*See regular lubrication label and re-greasing equation (section 6.2.3 of this manual)*
Replacement of bearings	Replacement after 20,000 service hours
Verification of the ground brushes	*At least, annually.*

Table 22: Maintenance activities

NB

Damages to motor and fan (only on motors supplied with fan)

If the fan air filter is not cleaned correctly or sufficiently regularly, the motor may not be cooled correctly, which will lead to the corresponding breakdowns.

Furthermore, the fan wheel must be in a good state of repair and perfectly clean; otherwise, it would be in permanent imbalance when it rotates, leading to a breakdown.

NB

Damages to the motor bearings

If the motor bearings are not re-greased adequately or as regularly as needed, the bearings may be damaged irreparably.

The bearings have a specific service life. When they have reached the end of their service life, they must be replaced by new bearings that are equivalent to the originals. Otherwise, the motor may be seriously damaged.

6.2.1 Basic inspection

After assembling the motor or after repairing a breakdown, the motor must be inspected approximately every 500 operating hours or at least every six months.

This inspection must consist of basically the following:

With the machine on:

- Check that the motor works according to its rated mechanical and electrical values and that there are no strange noises, vibrations or irregular rotation.

With the machine off:

- Check that no cracks appear in the motor fastening elements.
- Check that the connection terminals in the terminal box maintain an adequate fastening.
- If faults are found during the inspection, they must be corrected immediately.

Besides this basic inspection, a number of maintenance tasks must be conducted to ensure that the motor has a long service life. The maintenance operations recommended by VASCAT are as follows:

6.2.2 Cleaning of the fan and air filter (Only on motors supplied with fan)

It is important to keep the fan wheel as clean as possible. To do so, apply compressed air to its surface on a regular basis to ensure that there are no unwanted particles deposited on it.

The frequency of the cleaning process will depend on the local and environmental conditions that affect the motor, as well as the frequency with which the motor is used.

MOVING ROTATING PARTS

During the motor fan wheel cleaning operation, the customer is responsible for taking the necessary precautions to avoid accidental contact with the rotating parts.

The fan of the MAC QM motors is fitted with a particle filter of the NGB 290/4 type in the air inlet, which requires regular cleaning. The frequency of this operation will depend on the environment in which the motor is located and the frequency with which it is used.

To wash the filter, it must be removed from the fan and cleaned using compressed air or washed with water and detergent, depending on the type of dirt in the environment. The filter must be replaced after 4 or 5 washes by one that is the same as or equivalent to the original.

6.2.3 Re-greasing of the bearings

The MAC QM motors are fitted with deep groove bearings without blanking plates, which do require regular re-greasing.

As an option, electrically insulated ball or roller bearings can be installed and they must be re-greased regularly.

The grease that is to be used on insulated bearings with no blanking plates and roller bearings must be KPHC2N-30L lithium soap-based grease according to DIN51825 or equivalent.

To determine the amount of grease that is to be inserted during the re-greasing operation, VASCAT provides the customer with the following equation as a guide for determining the grams of grease necessary:

$$m = D \cdot B \cdot 0.005$$

Where:

m: Amount of grease to be inserted during the re-greasing operation [gr]
D: Exterior diameter of the bearing to be greased [mm]
B: Width of the bearing in question [mm]

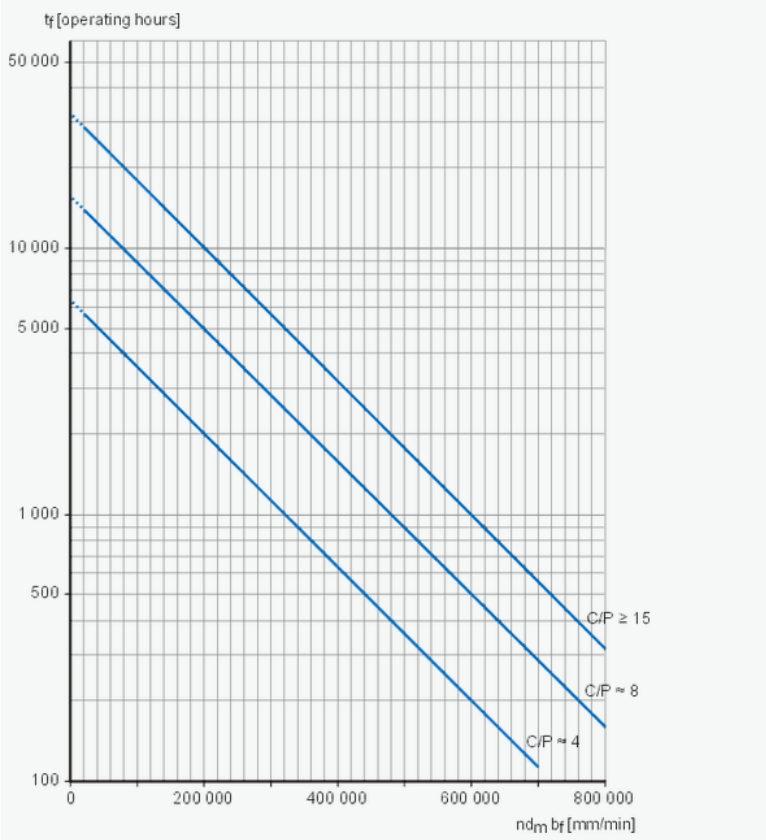


Figure 14: Re-greasing periods

The greasing nipples VASCAT fits to its motors comply with the DIN 71412 standard and are zinc coated. The types used in standard procedures are as follows:

Figure 15: Standard greasing nipples on MAC-Q motors

NB
Damages to the motor bearings If greasers containing different thickeners and basic oils are mixed together, the lubricant properties of the resulting grease may be inferior. The same type of grease must be used to always lubricate the bearings. Otherwise, the bearings may be damaged.

 **MOVING ROTATING PARTS**
During the re-greasing operation, the customer is responsible for taking the necessary precautions to avoid accidental contact with the rotating parts.

6.2.4 Replacement of bearings

Both the bearings that have been greased for all their service life and those that need to be greased regularly, as well as hermetic parts that are subjected to wear and tear (seals and joints, etc.), where applicable, must be replaced after 20,000 operating hours.

Bearings of the same type as the originals must be installed. Standard bearings for each motor type may be consulted at

Motor type	Bearing		n max.	n	L10h	C	P max.	Fr max.
			rpm	rpm	h	N	N	N
MAC QM 315	*D.E.*	*6240.C3*	*1650*	500	40000	*270000*	25000	25000
	N.D.E.	*6240.C3*	*1650*	500	40000	*270000*	25000	25000

Table 18.

The procedure for replacing bearings must be conducted as follows:

1. Disassemble the motor from its location and place it in a safe and clean place.
2. Remove the accessories from the motor very carefully so as not to damage them and then remove the terminal box and fan (only in the case that the MAC QM motor has been supplied with them). See following sections for more details.
3. Loosen the gland cable outlet.
4. Unscrew the motor seals and covers and remove them.

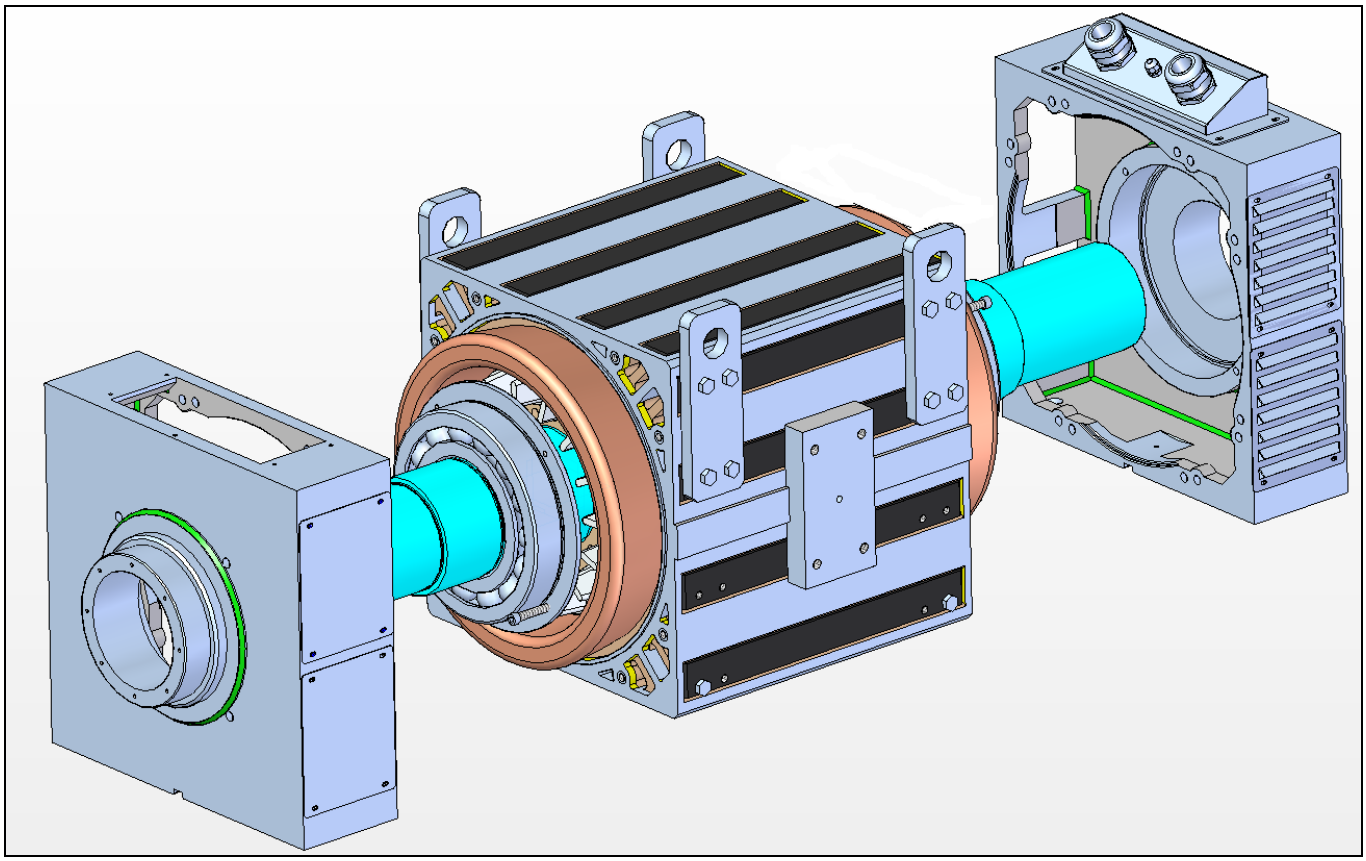


Figure 16: Replacing bearings on MAC-Q motors (step 3 and 4)

5. Remove the rotor from the interior of the stator, taking care not to damage the windings.

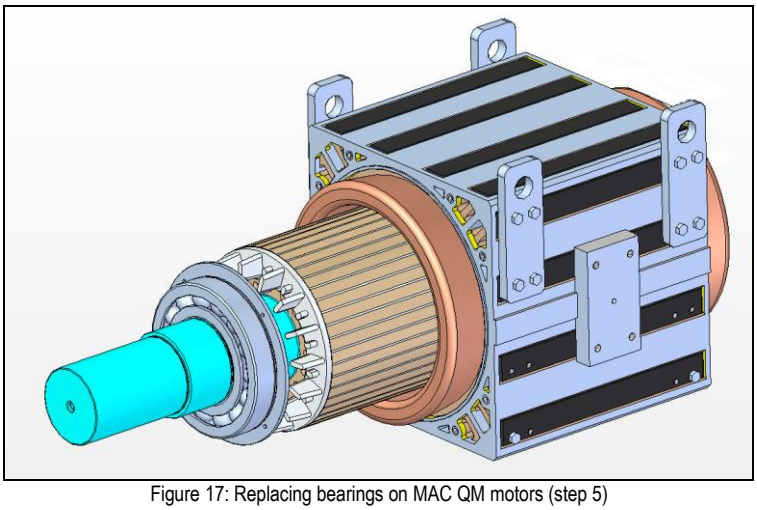


Figure 17: Replacing bearings on MAC QM motors (step 5)

6. Put the rotor in a stable place so that it does not turnover.

7. Remove the bearing shim washers.

8. Remove the bearing from the shaft using a thrust extractor and taking care not to damage the shaft.

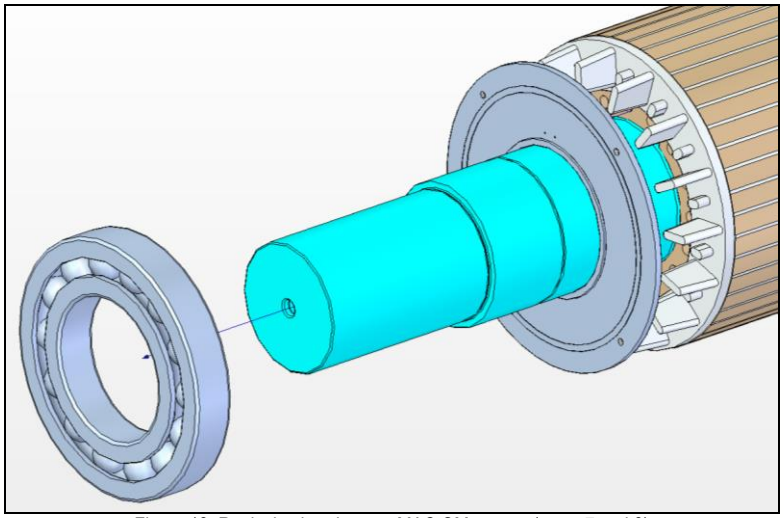


Figure 18: Replacing bearings on MAC QM motors (steps 7 and 8)

9. Heat the new bearing to 70°C to make it dilate and easier to insert in the shaft.

10. Insert the new bearing in the shaft. The hot bearing must be inserted fully without the need for hitting it. This operation must be performed as quickly as possible. Do not let the bearing cool down.

11. Reassembled the *Seeger* shim washers.

12. Re-insert the rotor in the stator, taking care not to damage the windings.

13. Fit and screw up the covers and seals.

14. Refit the motor accessories.

6.3 Original spares

VASCAT supplies subunits of the complete motor as original spares for MAC QM motors.

The spare subunits that are available are listed in the table below:

Spares	Subunits
1	*Stator subunit*
2	*Rotor subunit*
3	*Fixed bearing side End-shield*
4	*Floating Bearing Side End-shield*
5	*Terminal box*
6	*Protections kit*

Table 23: Spare subunits

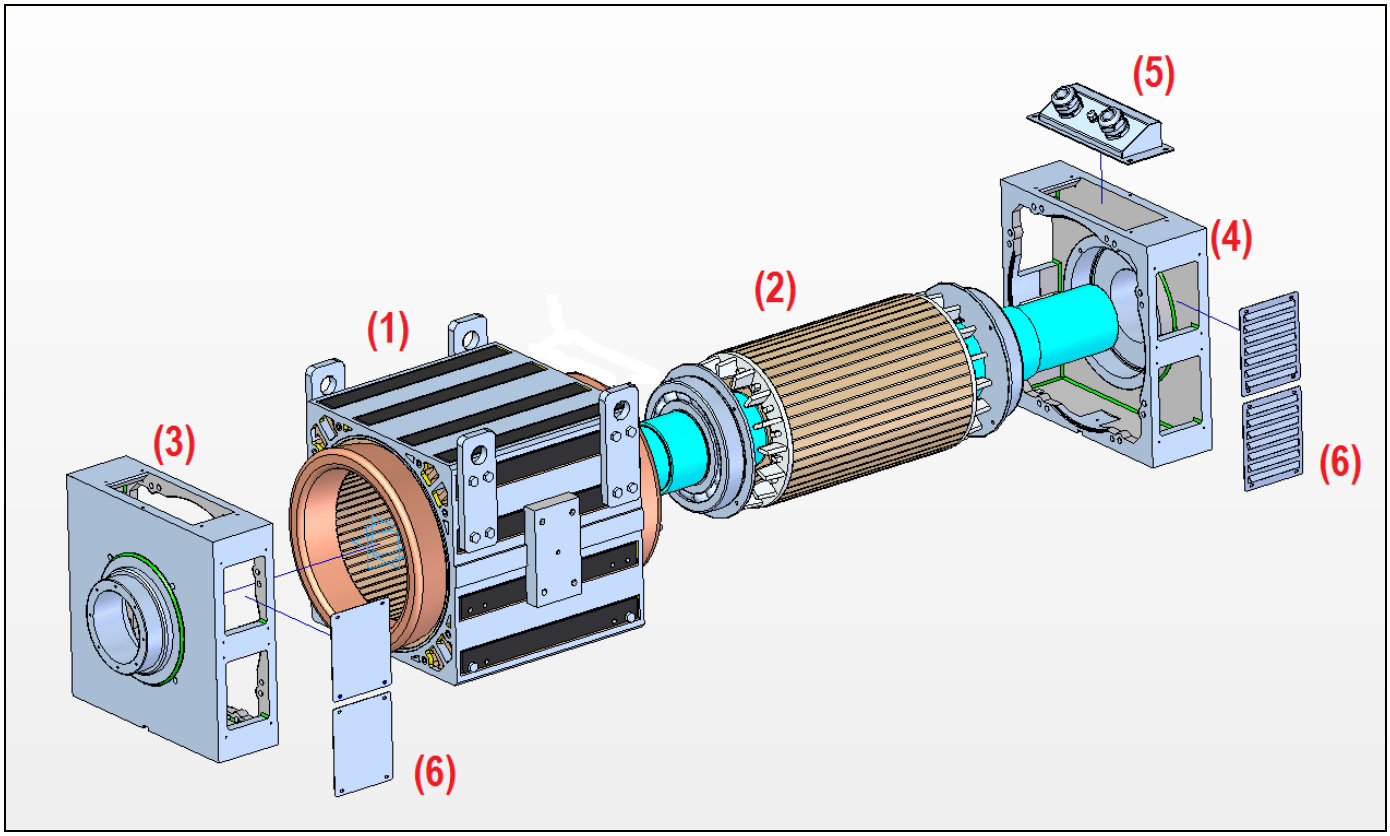


Figure 19: Spare subunits

When a specific original spare is required for a motor from the MAC QM series, the following information must be provided:

1. Motor type (by default, MAC).
2. Series (QM).
3. Size (in reference to shaft height).
4. Length (S, M, L or P).

These initial 4 points refer to the name of the motor and are summarized in the following table:

MAC	*QM*	*315*	*M*
Motor type	***Series***	***Size***	***Length***

Table 24: MAC-Q motor codes

Besides the initial 4 points, the following must also be specified:

5. Motor serial number.
6. Year of manufacturing.

All the information can be found on the motor nameplate.

6.4 Operating faults

If faults appear during the operation of the motor, first check the possibility of the errors given in the following tables. If the fault cannot be eliminated with any of the following measures, please contact the technical service at VASCAT.

VOLTAGE

All the work must be conducted with no voltage connected.

HOT SURFACE

Hot motor surfaces. Therefore, cooling times must be observed.

6.4.1 Electrical faults

Fault	Probable cause	Corrective action
Motor doesn't start	Excessive load	Reduce load
	Power connection problems	Check the frequency converter, power cables and phase sequence.
	Problems with encoder connections	Check encoder cables and converter alarms
	Converter disabled	Check message on converter
Motor starts up with difficulty	Excessive load	Reduce load
	Power connection problems	Check the frequency converter, power cables and phase sequence.
	Short-circuit between turns or phase short-circuit on stator winding.	Check the elements of each winding phase (milli ohmmeter) and the insulation elements (between phases and between phases and earth using a megohmmeter at 250 V). Repair the winding after consulting VASCAT.
Incorrect motor rotation direction.	Change of motor power cable polarity	Swap two motor connection phases
Buzzing noise on start-up	Interruption of a phase in the power cable after connection	Check the frequency converter and power cables
	Short-circuit between turns or phase short-circuit on stator winding.	Check the elements of each winding phase (milli ohmmeter) and the insulation elements (between phases and between phases and earth using a megohmmeter at 250 V). Repair the winding after consulting VASCAT.
Buzzing noise during operation	Overload	Reduce load
	Interruption of a phase in the power cable after connection	Check the frequency converter and power cables
	Short-circuit between turns or phase short-circuit on stator winding.	Check the elements of each winding phase (milli ohmmeter) and the insulation elements (between phases and between phases and earth using a megohmmeter at 250 V). Repair the winding after consulting VASCAT.

Table 25: Electrical faults (1)

Fault	Probable cause	Corrective action
Overheating during load-free operation	Converter output voltage too high, frequency too low	Check adjustments on frequency converter and perform auto-tuning
	Motor designed to be connected in star format but is connected in triangle format	Correct connection in terminal box
	Fans stopped or turning in opposite direction	Connect fan. Invert phase sequence in case of inverse rotation.
	Fan broken down or airflow insufficient due to blocked channels	Repair fan or clean filter
	Cooling air is preheated	Ensure the entry of fresh air
Overheating with load	Excessive load	Reduce load
	Converter output voltage too high, frequency too low	Check adjustments on frequency converter and perform auto-tuning
	Power connection problems	Check the frequency converters and power cables
	Motor designed to be connected in star format but is collected in triangle format	Correct connection
	Fan stopped	Connect fan
	Fan broken down or airflow insufficient due to blocked channels	Repair fan or clean filter
	Cooling air is preheated	Ensure the entry of fresh air
Overheating on certain winding sections	Short-circuit between turns or phase short-circuit on stator winding.	Determine the winding elements and insulation elements. Repair them after checking with manufacturer

Table 26: Electrical faults (2)

NB: Because the machine is powered from a frequency converter, please also check the frequency converter operation manual in the event of electrical faults.

6.4.2 Mechanical faults

Fault	Probable cause	Corrective action
Rubbing noise	Lack of grease on the bearings	Add grease (see 6.2.3)
	Rotating parts are rubbing together	Determine the cause and readjust the parts
	Foreign bodies in the motor	If so, repair by manufacturer
	Damage to bearings	Change bearings
Excessive radial vibrations	Rotor imbalance	Uncouple rotor and rebalance it
	Non-concentric rotor, shaft bent	Contact factory
	Non-concurrent shaft alignment	Align motor-machine system.
	Imbalance on coupled machine	Rebalance coupled machine
	Vibrations transmitted by the gearbox	Ensure the gearbox fitting
	Resonance from foundations	Reinforce foundations after checking with factory
	Changes to foundations	Determine cause and eliminate it. Realign machine
Excessive axial vibrations	Faulty angular alignment	Align group of machines and check alignment
	Blows transmitted by coupled machine	Examine coupled machine
	Resonance from foundations	Reinforce foundations after checking with factory
	Changes to foundations	Determine cause and eliminate it. Realign machine

Table 27: Mechanical faults

6.5 Technical support and service

For more information or specific technical support, please contact:

VASCAT, S.A.

P.I. Mas les Vinyes, C/ De l'Esquirol, s/n
Apartado 142
08570 Torelló (Barcelona)

Tel. +34 93 850 49 38

www.vascat.es
vascat@vascat.es

Zona Industrial Pont de les Vinyes • C/ del Esquirol, s/n • 08570 Torelló (Barcelona) SPAIN
Tel. +34 938 504 938 • Fax +34 938 593 131
www.vascat.com • vascat@vascat.es